



CHART FOR RATING WORKMANSHIP OF IG UNITS

	<u>Excellent</u>	<u>Very Good</u>	<u>Good</u>	<u>Fair</u>	<u>Poor</u>
Sealant Mix	Absolute uniformity throughout all units	Uniform mix with very slight color variation in some units	Homogeneous mix with very occasional shading or striations	Homogeneous mix with shading and /or striations more pronounced	Unacceptable base and catalyst striations and /or under or over catalyzed
Sealant on Edges	Perfectly smooth uninterrupted layer of sealant encapsulating entire edge	Smooth edges with sealant around the corners. Occasional thick/thin sealant depth on edges (commonly caused by uneven trowel pressure)	Sealant flush and smooth to glass edge. However, edge of glass not covered with sealant	Occasionally recessed sealant or sealant completely recessed (caused by heavy trowel pressure) but continuous layer of sealant covering spacer	Spacer showing, not enough cavity fill
Sealant in Cavity	Very straight, even and uninterrupted siteline in all units	Very straight and uninterrupted siteline	Uneven siteline but no voids	Few voids, skips	Large gaps, holes extending to edge of glass
Sealant in Corners	Perfectly squared thickness of sealant in the corners of all units, no voids	Sealant flush with glass edges, no voids	Flush sealant with rounded corners, no voids	Recessed sealant in corners with occasional small voids	Voids visible and corner key showing
Spacer Alignment			All sides having same sealant siteline depths		Uneven siteline depths